

UV Adhesive VERIFIX LV 740 VIS

Revision date: 05/13/2026

Product code: BOLV74V10

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1. Identification**Product identifier**

UV Adhesive VERIFIX LV 740 VIS

Further trade names

BO LV74V10, 100 g

BO LV74V25, 250 g

BO LV74V1K, 1000 g

Recommended use of the chemical and restrictions on use**Use of the substance/mixture**

adhesives

Details of the supplier of the safety data sheet**Manufacturer**

Company name: BOHLE AG

Street: Dieselstr. 10

Place: D-42781 Haan

Telephone: +49 2129 5568-0

Telefax: +49 2129 5568-282

E-mail: info@bohle.de

Contact person: Dr. Martin Schade

Telephone: +49 2129 5568-300

E-mail: MSDS@bohle.de

Internet: www.bohle.com

Responsible Department: Chemie

Supplier

Company name: Bohle America, Inc.

Street: 10924 Granite Street, Suite 200

Place: USA-NC 28273 Charlotte

E-mail (Contact person): sales@bohle.com

Emergency phone number: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463**2. Hazard(s) identification****Classification of the chemical****Regulation (EC) No 1272/2008**

Skin Corr. 1A; H314

Eye Dam. 1; H318

Skin Sens. 1; H317

STOT SE 3; H335

Aquatic Acute 1; H400

Aquatic Chronic 1; H410

Full text of hazard statements: see SECTION 16.

Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate

acrylic acid, prop-2-enoic acid

2-hydroxyethyl methacrylate

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

Signal word: Danger

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Pictograms:



Hazard statements

H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H335	May cause respiratory irritation
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

Precautionary statements

P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P280	Wear protective gloves/protective clothing and eye protection/face protection.
P301+P330+P331	If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a poison center/doctor.

3. Composition/information on ingredients

Mixtures

Chemical characterization

Methacrylate/Acrylate resin(s).

Relevant ingredients

CAS No	Components			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			< 75 %
	227-561-6		01-2119957862-25	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, STOT SE 3, Aquatic Acute 1, Aquatic Chronic 1; H315 H319 H317 H335 H400 H410			
73324-00-2	Urethane acrylate			< 25 %
	615-966-4		-	
	Skin Irrit. 2, Eye Irrit. 2; H315 H319			
79-10-7	acrylic acid, prop-2-enoic acid			< 25 %
	201-177-9	607-061-00-8	01-2119452449-31	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1A, Aquatic Acute 1; H226 H332 H312 H302 H314 H400			
868-77-9	2-hydroxyethyl methacrylate			< 25 %
	212-782-2	607-124-00-X	01-2119490169-29	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1; H315 H319 H317			
75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide			< 2 %
	278-355-8	015-203-00-X	01-2119972295-29	
	Repr. 1B, Skin Sens. 1B, Aquatic Acute 2, Aquatic Chronic 2; H360Fd H317 H401 H411			

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Components	Quantity
		Specific Conc. Limits, M-factors and ATE	
5888-33-5	227-561-6	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	< 75 %
		dermal: LD50 = >5000 mg/kg; oral: LD50 = >5000 mg/kg Aquatic Acute 1; H400: M=1 Aquatic Chronic 1; H410: M=1	
79-10-7	201-177-9	acrylic acid, prop-2-enoic acid	< 25 %
		inhalation: LC50 = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: LD50 = 1100 mg/kg; oral: LD50 = 500 mg/kg STOT SE 3; H335: >= 1 - 100 Aquatic Acute 1; H400: M=1	
868-77-9	212-782-2	2-hydroxyethyl methacrylate	< 25 %
		dermal: LD50 = >5000 mg/kg; oral: LD50 = 5050 mg/kg	
75980-60-8	278-355-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	< 2 %
		dermal: LD50 = >2000 mg/kg; oral: LD50 = >5000 mg/kg	

4. First-aid measures
Description of first aid measures
General information

First aider: Pay attention to self-protection!
Get medical advice/attention if you feel unwell.

After inhalation

Remove casualty to fresh air and keep warm and at rest. If symptoms persist, call a physician.

After contact with skin

Take off contaminated clothing and wash it before reuse. After contact with skin, wash immediately with plenty of water and soap. When in doubt or if symptoms are observed, get medical advice.

After contact with eyes

In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.

After ingestion

Do not induce vomiting. Immediately give large quantities of water to drink. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Inhalation: Irritation to respiratory tract
Skin contact : May cause an allergic skin reaction.
Eye contact : Causes serious eye damage.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures
Extinguishing media
Suitable extinguishing media

Water spray jet, Extinguishing powder, Foam, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Full water jet

Specific hazards arising from the chemical

Burning produces irritant fumes. Carbon monoxide, Carbon dioxide, Hydrocarbons, Nitrogen oxides (NO_x)

Special protective equipment and precautions for fire-fighters

Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
In the event of fire, wear self-contained breathing apparatus.

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6. Accidental release measures
Personal precautions, protective equipment and emergency procedures
General advice

Wear personal protection equipment (refer to section 8).
Provide adequate ventilation.

Environmental precautions

Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.
Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up
Other information

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel into suitable containers for disposal. Ensure adequate ventilation.

Reference to other sections

Personal protection equipment (PPE): see section 8
Disposal: see section 13

7. Handling and storage
Precautions for safe handling
Advice on safe handling

Avoid contact with skin and eyes.
Do not eat, drink or smoke when using this product.
Ensure adequate ventilation.

Advice on protection against fire and explosion

No special technical protective measures required.

Advice on general occupational hygiene

Wash hands before breaks and after work. When using do not eat, drink or smoke.
Take off immediately all contaminated clothing and wash it before reuse. Draw up and observe skin protection programme.

Further information on handling

Avoid: UV-radiation/sunlight

Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels

Keep only in the original container in a cool, well-ventilated place.
Keep container tightly closed. Keep locked up.
Recommended storage temperature 5 - 25°C. Keep away from direct sunlight.

Specific end use(s)

adhesive

8. Exposure controls/personal protection
Control parameters
Exposure limits

CAS No	Substance	ppm	mg/m ³	Category	Origin
79-10-7	Acrylic acid	2	6	TWA (8 h)	REL

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DNEL/DMEL values

CAS No	Substance			
DNEL type	Exposure route		Effect	Value
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			
Worker DNEL, long-term		dermal	systemic	1,39 mg/kg bw/day
79-10-7	acrylic acid, prop-2-enoic acid			
Worker DNEL, long-term		inhalation	systemic	30 mg/m³
Worker DNEL, acute		inhalation	systemic	30 mg/m³
Worker DNEL, long-term		inhalation	local	30 mg/m³
Worker DNEL, acute		inhalation	local	30 mg/m³

PNEC values

CAS No	Substance	
Environmental compartment	Value	
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	
Freshwater	0,00092 mg/l	
Marine water	0,000092 mg/l	
Freshwater sediment	0,145 mg/kg	
Marine sediment	0,0145 mg/kg	
Microorganisms in sewage treatment plants (STP)	2 mg/l	
Soil	0,0285 mg/kg	
79-10-7	acrylic acid, prop-2-enoic acid	
Freshwater	0,003 mg/l	
Freshwater (intermittent releases)	0,0013 mg/l	
Marine water	0,0003 mg/l	
Freshwater sediment	0,0236 mg/kg	
Marine sediment	0,00234 mg/kg	

Exposure controls
Individual protection measures, such as personal protective equipment
Eye/face protection

safety glasses with side-shields conforming to EN166

Hand protection

The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.

Recommended material: NBR (Nitrile rubber), VITON

Unsuitable material: Natural fibres (e.g. cotton)

Skin protection

Wear suitable protective clothing.

Respiratory protection

Usually no personal respiratory protection necessary. When using do not eat, drink or smoke.

In case of inadequate ventilation wear respiratory protection. Full-/half-/quarter-face masks (EN 136/140)

Respirator with filter for organic vapour. Recommended Filter type: A (P2)

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9. Physical and chemical properties
Information on basic physical and chemical properties

Physical state:	Liquid
Color:	colorless
Odor:	characteristic
Odour threshold:	stinging

Flash point:	80 °C	Test method DIN 51755
pH-Value (at 21 °C):	2,5	5% emulsion
Viscosity / kinematic:	78 mm ² /s	DIN 53000

Other information
Other safety characteristics

Evaporation rate:	DIN 53170
Solvent content:	0%
Viscosity / dynamic: (at 23 °C)	80 mPa·s

10. Stability and reactivity
Reactivity

Light / UV-radiation/sunlight
Oxidizing agent, strong

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

No known hazardous reactions.

Conditions to avoid

Keep cool. Protect from sunlight. Heat, flames and sparks.
In case of light influence: Polymerisation

Incompatible materials

Reducing agent, strong. Oxidizing agent, strong
strong acids and strong bases

Hazardous decomposition products

No decomposition if stored and applied as directed.
Thermal decomposition can lead to the escape of irritating gases and vapors. Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrocarbons

11. Toxicological information
Information on toxicological effects
Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

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CAS No	Components				
	Exposure route	Dose	Species	Source	Method
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate				
	oral	LD50 >5000 mg/kg	Rat		
	dermal	LD50 >5000 mg/kg	Rabbit		
79-10-7	acrylic acid, prop-2-enoic acid				
	oral	LD50 500 mg/kg	Rat		
	dermal	LD50 1100 mg/kg	Rat		
	inhalation (4 h) vapour	LC50 11 mg/l	Rat		
	inhalation dust/mist	ATE 1,5 mg/l			
868-77-9	2-hydroxyethyl methacrylate				
	oral	LD50 5050 mg/kg	Rat		
	dermal	LD50 >5000 mg/kg	Rabbit		
75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide				
	oral	LD50 >5000 mg/kg	Rat	OECD 401	
	dermal	LD50 >2000 mg/kg	Rat	OECD 402	

Irritation and corrosivity

Skin corrosion/irritation: Causes severe skin burns and eye damage

Serious eye damage/eye irritation: Causes serious eye damage

Sensitizing effects

May cause an allergic skin reaction (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate; 2-hydroxyethyl methacrylate; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

May cause respiratory irritation (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate; acrylic acid, prop-2-enoic acid)

Inhalative specific target organ toxicity (single exposure)

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate: Category 3

acrylic acid; prop-2-enoic acid: Category 3

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on other hazards
Endocrine disrupting properties

This information is not available.

12. Ecological information

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Ecotoxicity

CAS No	Components					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate					
	Acute fish toxicity	LC50 mg/l	0,704	96 h	Danio rerio (zebrafish)	OECD 203
	Crustacea toxicity	NOEC mg/l	0,092	21 d	Daphnia magna (Big water flea)	
868-77-9	2-hydroxyethyl methacrylate					
	Acute fish toxicity	LC50	227 mg/l	96 h	Pimephales promelas	
75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide					
	Acute fish toxicity	LC50	10 mg/l	96 h	Danio rerio (zebrafish)	
	Acute crustacea toxicity	EC50 mg/l	3,53	48 h	Daphnia magna (Big water flea)	OECD 202
	Acute bacteria toxicity	EC50 mg/l ()	2,01		Pseudokirchneriella subcapitata	OECD 201

Persistence and degradability

CAS No	Components			
	Method	Value	d	Source
	Evaluation			
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			
		57%	28	
75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide			
	aerob	0-10%	28	
	Not readily biodegradable (according to OECD criteria)			

Bioaccumulative potential**Partition coefficient n-octanol/water**

CAS No	Components	Log Pow
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	4,52
79-10-7	acrylic acid, prop-2-enoic acid	0,35
868-77-9	2-hydroxyethyl methacrylate	0,47

BCF

CAS No	Components	BCF	Species	Source
75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	18-22		

Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

This information is not available.

Further information

No data is available on the product itself.

13. Disposal considerations

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Waste treatment methods
Disposal recommendations

Consult the appropriate local waste disposal expert about waste disposal.

List of Wastes Code - used product

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

14. Transport information
Land transport (ADR/RID)
UN number or ID number:

UN 1760

UN proper shipping name:

CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)

Transport hazard class(es):

8

Packing group:

II

Hazard label:

8



Classification Code:

C9

Special Provisions:

274

Limited quantity:

1 L

Excepted quantity:

E1

Transport category:

2

Hazard No:

80

Tunnel restriction code:

E

Inland waterways transport (ADN)
UN number or ID number:

UN 1760

UN proper shipping name:

CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)

Transport hazard class(es):

8

Packing group:

II

Hazard label:

8



Classification Code:

C9

Special Provisions:

274

Limited quantity:

1 L

Excepted quantity:

E2

Marine transport (IMDG)
UN number or ID number:

UN 1760

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UN proper shipping name: CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)
Marine pollutant (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate, acrylic acid, prop-2-enoic acid)

Transport hazard class(es): 8

Packing group: II

Hazard label: 8



Special Provisions: 274

Limited quantity: 1 L

Excepted quantity: E2

EmS: F-A, S-B

Air transport (ICAO-TI/IATA-DGR)

UN number or ID number: UN 1760

UN proper shipping name: CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)

Transport hazard class(es): 8

Packing group: II

Hazard label: 8



Special Provisions: A3 A803

Limited quantity Passenger: 0.5 L

Passenger LQ: Y840

Excepted quantity: E2

IATA-packing instructions - Passenger: 851

IATA-max. quantity - Passenger: 1 L

IATA-packing instructions - Cargo: 855

IATA-max. quantity - Cargo: 30 L

Environmental hazards

ENVIRONMENTALLY HAZARDOUS: Yes


15. Regulatory information
Safety, health and environmental regulations/legislation specific for the substance or mixture
EU regulatory information

Authorisations (REACH, annex XIV):

Substances of very high concern, SVHC (REACH, article 59):

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 30, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes: 0 %

Information according to Directive
2012/18/EU (SEVESO III): E1 Hazardous to the Aquatic Environment

National regulatory information

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Employment restrictions:

Observe employment restrictions for young people.

Water hazard class (D):

2 - obviously hazardous to water

Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

16. Other information
Changes

This data sheet contains changes from the previous version in section(s): 9,11,14.

Abbreviations and acronyms

Flam. Liq. 3: Flammable liquids, category 3

Acute Tox. 4: Acute toxicity, category 4

Skin Corr. 1A: Skin corrosion, sub-category 1A

Skin Irrit. 2: Skin irritation, category 2

Eye Dam. 1: Serious eye damage, category 1

Eye Irrit. 2: Eye irritation, category 2

Skin Sens. 1: Skin sensitization, category 1

Skin Sens. 1B: Skin sensitization, category 1B

Repr. 1B: Reproductive toxicity, category 1B

STOT SE 3: Specific target organ toxicity single exposure, category 3

Aquatic Acute 1: Acute aquatic hazard, category 1

Aquatic Chronic 1: Chronic aquatic hazard, category 1

Aquatic Chronic 2: Chronic aquatic hazard, category 2

Aquatic Acute 2: Acute aquatic hazard, category 2

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008

Classification	Classification procedure
Skin Corr. 1A; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
Aquatic Acute 1; H400	Calculation method
Aquatic Chronic 1; H410	Calculation method

Relevant H statements (full text)

H226	Flammable liquid and vapor
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H360Fd	May damage fertility; suspected of damaging the unborn child
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects

Other data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be

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transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)